

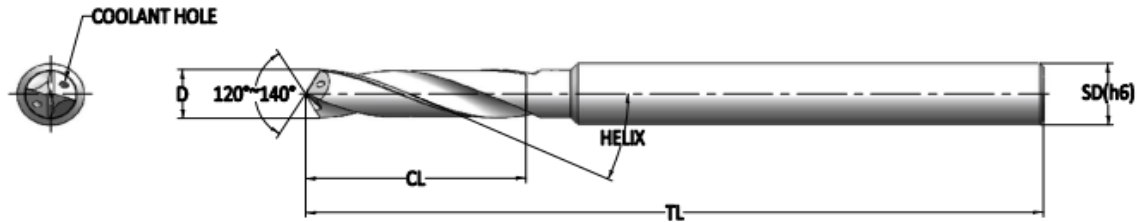


Carbide Drill for Clearance Hole Standard Spec.

HALCYON TECHNOLOGY PLC.

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Metric

Item Code	Clearance Hole Size (Metric)	Diameter	Cutting Length	Total Length	Shank Dia. [h6]	No. of Flutes (Z)	No. of Coolant Holes	Helix Angle
		D (mm)	CL (mm)	TL (mm)	SD (mm)			
CDR-017702-30	M1.6	1.75	7	60	3	2	-	30°
CDR-022902-30	M2	2.2	9	60	3	2	-	30°
CDR-027112-30	M2.5	2.75	11	60	3	2	-	30°
CDR-033132-30-C	M3	3.3	13	65	4	2	2	30°
CDR-033132-30			13	65	4		-	
CDR-044182-30-C	M4	4.4	18	70	5	2	2	30°
CDR-044182-30			18	70	5		-	
CDR-055222-30-C	M5	5.5	22	75	6	2	2	30°
CDR-055222-30			22	75	6		-	
CDR-066262-30-C	M6	6.6	26	80	8	2	2	30°
CDR-066262-30			26	80	8		-	
CDR-088352-30-C	M8	8.8	35	85	10	2	2	30°
CDR-088352-30			35	85	10		-	
CDR-110442-30-C	M10	11	44	100	12	2	2	30°
CDR-110442-30			44	100	12		-	
CDR-132532-30-C	M12	13.2	53	110	14	2	2	30°
CDR-132532-30			53	110	14		-	
CDR-155622-30-C	M14	15.5	62	110	16	2	2	30°
CDR-155622-30			62	110	16		-	
CDR-175702-30-C	M16	17.5	70	120	18	2	2	30°
CDR-175702-30			70	120	18		-	
CDR-200802-30-C	M18	20	80	130	20	2	2	30°
CDR-200802-30			80	130	20		-	
CDR-220882-30-C	M20	22	88	140	22	2	2	30°
CDR-220882-30			88	140	22		-	

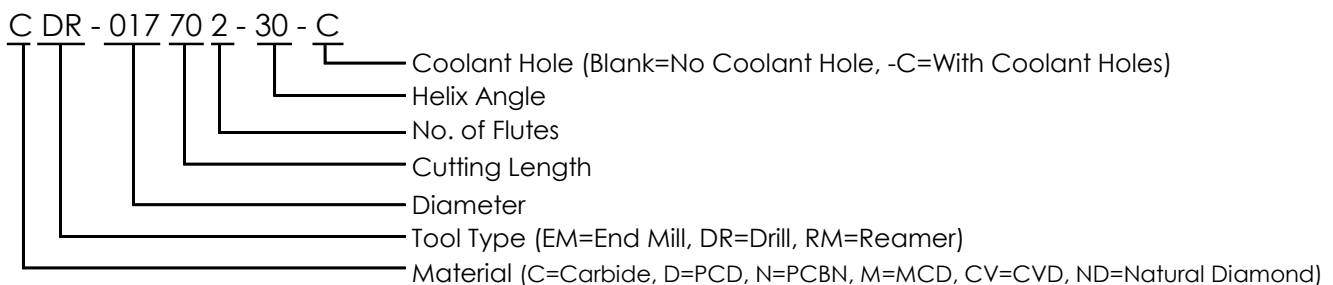
Remarks:

- Price: ex factory
- Any special upon request available

Updated: November 2023

Inch

Item Code	Clearance Hole Size (Inch)	Pitch per Inch	Diameter	Cutting Length	Total Length	Shank Dia. [h6]	No. of Flutes (Z)	No. of Coolant Holes	Helix Angle
			D (mm)	CL (mm)	TL (mm)	SD (mm)			
CDR-017702-30	No. 0	80	1.73	7	60	3	2	-	30°
CDR-017702-30	No. 1	64,72	1.73	7	60	3	2	-	30°
CDR-024102-30	No. 2	56,64	2.49	10	60	3	2	-	30°
CDR-024102-30	No. 3	48,56	2.49	10	60	3	2	-	30°
CDR-031132-30-C	No. 4	40,48	3.18	13	65	4	2	2	30°
CDR-031132-30				13	65	4		-	
CDR-034142-30-C	No. 5	40,44	3.48	14	65	4	2	2	30°
CDR-034142-30				14	65	4		-	
CDR-038162-30-C	No. 6	32,40	3.89	16	65	4	2	2	30°
CDR-038162-30				16	65	4		-	
CDR-045182-30-C	No. 8	32,36	4.57	18	70	5	2	2	30°
CDR-045182-30				18	70	5		-	
CDR-051202-30-C	No. 10	24,32,28	5.11	20	70	6	2	2	30°
CDR-051202-30				20	70	6		-	
CDR-067272-30-C	1/4"	20,28	6.73	27	80	8	2	2	30°
CDR-067272-30				27	80	8		-	
CDR-084342-30-C	5/16"	18,24	8.43	34	80	10	2	2	30°
CDR-084342-30				34	80	10		-	
CDR-102412-30-C	3/8"	16,24	10.29	41	90	12	2	2	30°
CDR-102412-30				41	90	12		-	
CDR-102412-30-C	7/16"	14,20	10.29	41	90	12	2	2	30°
CDR-102412-30				41	90	12		-	
CDR-137552-30-C	1/2"	13,20,18	13.72	55	110	14	2	2	30°
CDR-137552-30				55	110	14		-	
CDR-168682-30-C	5/8"	11,18	16.89	68	110	18	2	2	30°
CDR-168682-30				68	110	18		-	
CDR-200802-30-C	3/4"	10,16	20.07	80	150	22	2	2	30°
CDR-200802-30				80	150	22		-	
CDR-234942-30-C	7/8"	9,14	23.50	94	150	25	2	2	30°
CDR-234942-30				94	150	25		-	
CDR-2691082-30-C	1"	8,12	26.92	108	170	25	2	2	30°
CDR-2691082-30				108	170	25		-	

How to read item code:

Remarks:

- Price: ex factory
- Any special upon request available